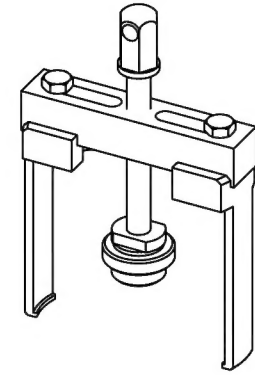
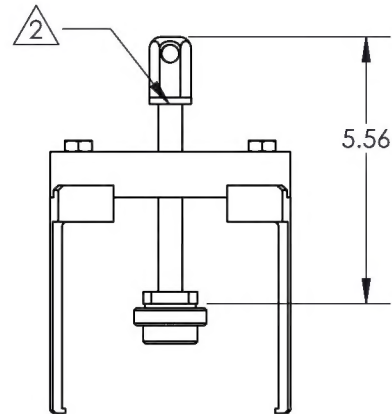
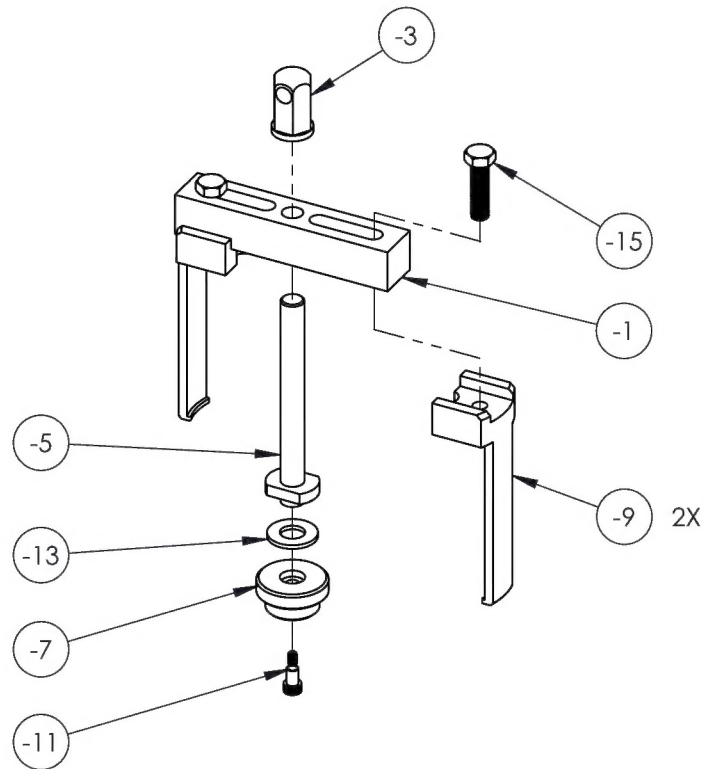


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	6/3/2015	RJC	JAG



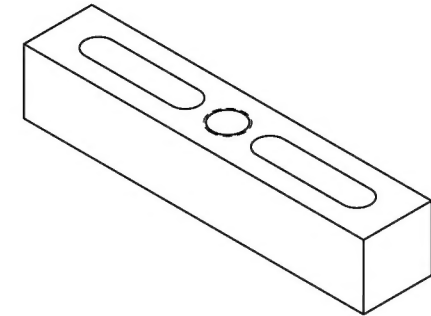
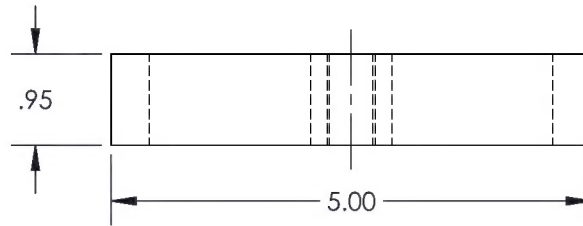
- NOTES:  
 1. REF. PRATT & WHITNEY T/N: PWC51534 REV-.  
 2. ASSEMBLE USING PERMENT THREAD LOCKER.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BLOCK	1018/1020		2
			-3	1	TOP	1018/1020		3
			-5	1	ROD	4140/4142 Q&T		4
			-7	1	RING	1018/1020		5
			-9	2	JAW	1018/1020		6
		B/O	-11	1	SHOULDER SCREW	STEEL	10-24 (MCMaster-CARR #91259A535)	1
		B/O	-13	1	WASHER	STEEL	1/2 (MCMaster-CARR #90850A300)	1
		B/O	-15	2	SCREW	STEEL	3/8-16 X 1-3/8 (MCMaster-CARR #92620A627)	1

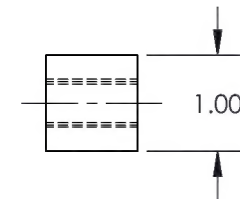
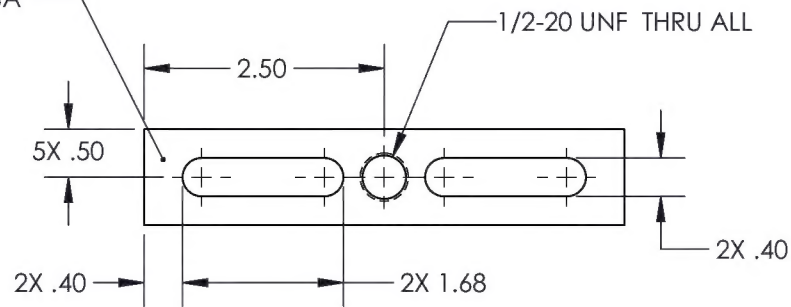
<b>DART</b> AEROSPACE	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC51534</b>	REV <b>1</b>
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: <b>GILBERT</b> APPROVED: <i>J Gilbert</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>PT6</b>
SCALE <b>1:4</b>	DATE <b>5/21/2012</b>
SHEET 1 OF 6	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



ENGRAVE T/N, S/N &  
"MADE IN USA"

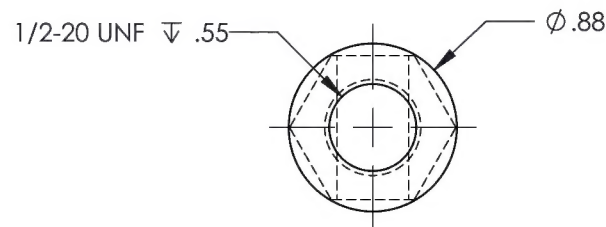
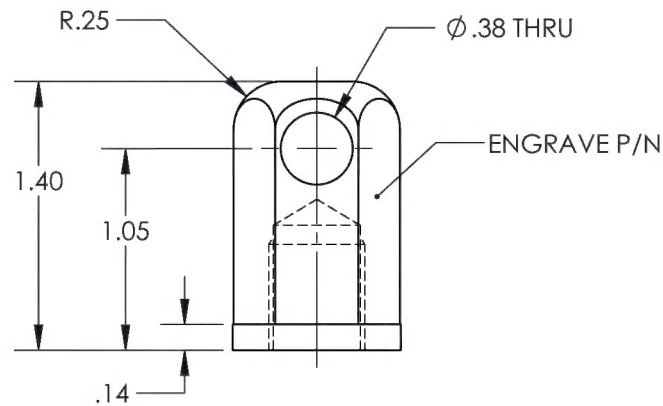
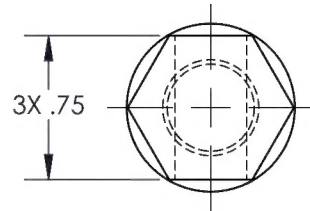


(-1)  
BODY

<b>DART AEROSPACE</b>	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC51534-1</b>	REV <b>1</b>
MAT'L 1018/1020	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH BLACK OXIDE
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	PT6
SCALE 1:2	DATE 5/21/2012
SHEET 2 OF 6	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



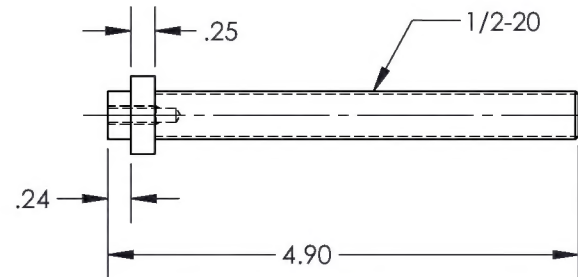
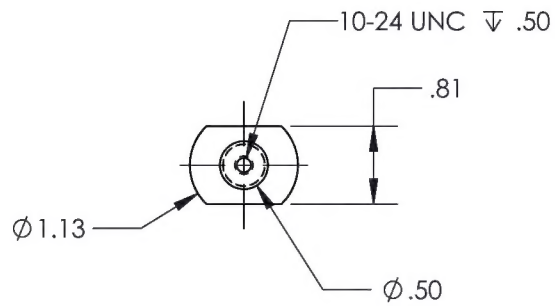
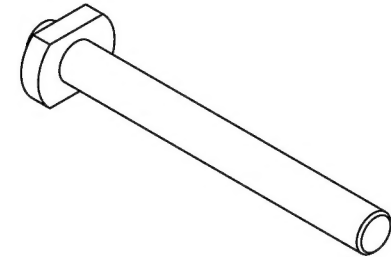
(-3)

TOP

<b>DART</b> AEROSPACE	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC51534-3</b>	REV <b>1</b>
MAT'L 1018/1020	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH BLACK OXIDE
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL <b>PT6</b>
SCALE 1:1	DATE 5/21/2012
SHEET 3 OF 6	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL

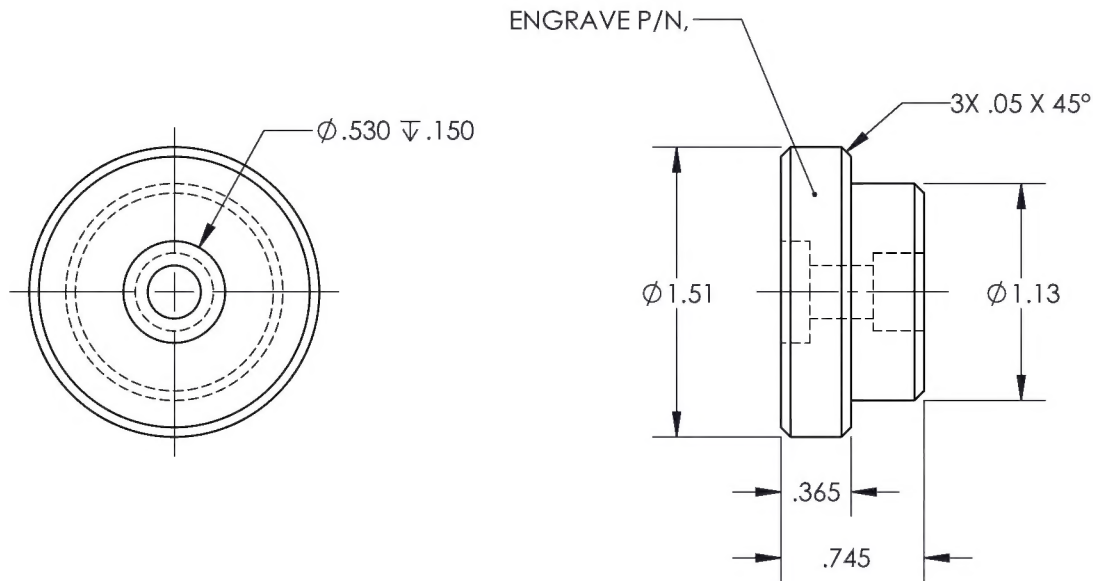


(-5)  
ROD

<b>DART AEROSPACE</b>	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC51534-5</b>	REV <b>1</b>
MAT'L 4140/4142 Q&T	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX ± .005	HEAT TREAT
.XX ± .01	FINISH
.X ± .1	BLACK OXIDE
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
	<b>PT6</b>
SCALE 1:2	DATE 5/21/2012
SHEET 4 OF 6	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED

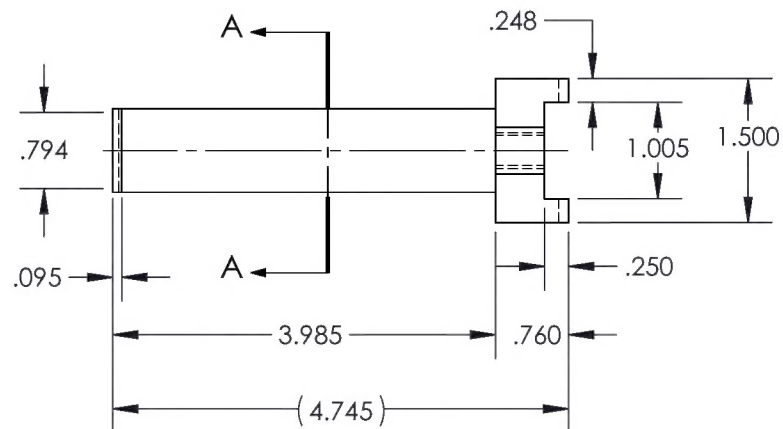
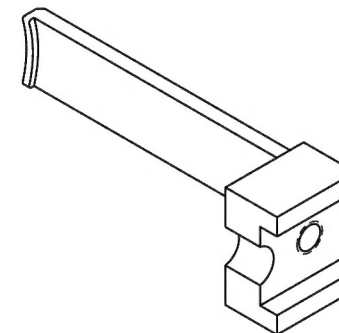



(7)

RING

<b>DART</b> AEROSPACE	
TITLE <b>PULLER</b>	
DWG NO. <b>RB PWC51534-7</b>	REV <b>1</b>
MAT'L 1018/1020	DRAWN BY: GILBERT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>J Gilbert</i>
.XXX $\pm .005$	HEAT TREAT
.XX $\pm .01$	FINISH BLACK OXIDE
.X $\pm .1$	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	PT6
SCALE 1:1	DATE 5/21/2012
SHEET 5 OF 6	

REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



			
TITLE			
PULLER			
DWG NO.			REV
RB PWC51534-9			1
MAT'L 1018/1020		DRAWN BY: GILBERT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>J Gilbert</i>	
.XXX ± .005 FRACTIONS ± 1/8		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH BLACK OXIDE	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		PT6	
SCALE 1:2	DATE 5/21/2012	SHEET 6 OF 6	